

Work Order ID 88782

August-03-12 7:37:33 AM

88782

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Item ID: D3403-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bushing

Start Date: 8/03/12 Start Qty: 500.00 ***500*** Cust Item ID:
 Required Date: 8/24/12 Req'd Qty: 500.00 ***500*** Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3403	D

100. ~~Hardinge CNC LATHE SMALL~~ 0.00
100
 Hardinge *perunch*
 Hardinge CNC Lathe Small
 Memo
 1- Turn as per Folio FA556 & Dwg D3403
 Folio Rev: _____ Dwg Rev: _____
 2-Debur

~~please seal~~
issue P/O to A.T.G
A.T.G. Machine as per dwg D 3403 REV. D
P/O: 17718
CL 12/08/21 500

110 ~~QC2-Inspect parts off machine-FAI/FAIB~~ 0.00
110
 QC *rec'd*
 Quality Control
 Memo
rec'd + inspect for transit damage.
attached c of c to WIO:

120 ~~QC2-Inspect parts - second check~~ 0.00
120
 QC
 Quality Control
 Memo
 0.00
12/14/24

CL 12/19/21
500
7500
05/20/19

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Item ID: D3403-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 8/03/12 **Start Qty:** 500.00

500

Cust Item ID:

Required Date: 8/24/12 **Req'd Qty:** 500.00

500

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID**Tool #****Plan
Code**

Accept
Qty

Reject
QtyReject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: 044

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/19/26 

ME
12-09-26

Picklist Print

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Page 1

Work Order ID: 88782

Parent Item: D3403-1

Parent Item Name: Bushing

Start Date: 8/03/12

Required Date: 8/24/12

Start Qty: 500.00

Required Qty: 500.00

Comments: IPP Rev:A05.08.31New issueKJ/JLM
IPP Rev:B 06-03-07 As per Rev B JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750 303 Round Bar 0.750		Purchased	No			100	f	272.0115	0.217	114.21053			

Location	Loc Qty	Loc Code
MAT028	272.0115	
117328	13.242	
117798	4.004	
118509	4.08	
119346	0.645	
120145	10.566	
121070	1.1	
121157	2.687	
122166	60	
122386	78.75	
122504	96.9375	

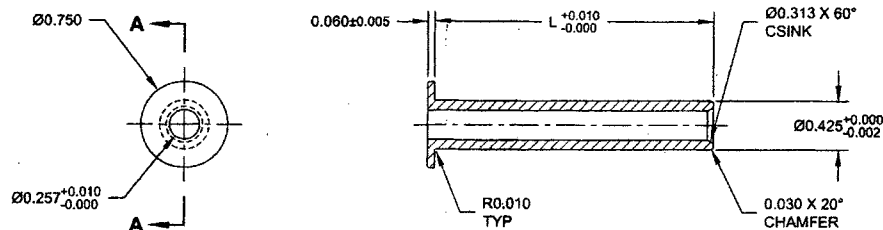
122734

116 12-08-21

D 3403-1P

X 500

6/2/9/21 500



SECTION A-A

D3403-X BUSHING

DART P/N	L	WEIGHT (lbs)
D3403-1	2.416	0.07
D3403-3	2.165	0.06
D3403-5	2.440	0.07



RELEASED
2011-10-31

NOTES:

- 1) MATERIAL: AISI 303 SS ROUND BAR
PER ASTM A582
REF. DART SPEC. M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

D	FOR -5, 2.440 WAS 2.500 (PER PAR 11-125)	XDF	11.10.28
C	REFORMAT TO CURRENT STD PER QSI 043; ADDED D3403-5. TOL WAS +0.005/-0.000. REASON: PAR#10-029	MB	10.04.21
B	ADD COUNTERSINK	PH	06.01.23
A	NEW ISSUE	PH	05.03.07
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN	XDF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.	<i>21</i>	D3403	SHEET 1 OF 1
APPROVED	<i>11</i>	TITLE	SCALE
DE APPR.	<i>11</i>	BUSHING	NTS
DATE	11.10.28	COPYRIGHT © 2005 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS HEREBY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17718

Purchase Order Date 8/21/12

PO Print Date 8/21/12

Page Number 1 of 1

Order From :

VC-ATG001

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

Contact Name

Vendor Phone

613-446-4544

Vendor Fax

613-446-4556

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270, ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3403-1P	Bushing	9/14/12 Yes	500.00 Each	Dart Truck	\$3.9300	\$1,965.00
		Special Inst: AS PER DWG D3403 REV. D B88782 MATERIAL 303 ROUND BAR.750 SUPPLIED BY DART					
2	D3403-5P	Bushing	9/14/12 Yes	500.00 Each	Dart Truck	\$3.9300	\$1,965.00
		Special Inst: AS PER DWG D3403 REV. D B88784 MATERIAL 303 ROUND BAR.750 SUPPLIED BY DART					
PO Total:							\$3,930.00

**CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY**

Change Nbr: 2

Change Date: 8/21/12

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 904823

Date: 21-Sep-12

To

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

Ship To

CHANTAL LAVOIE
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		PICK UP	
Quantity	Description		
	PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.		
500 ea	Part: D3403-1P BUSHING Job: 13395	Rev: D PO: PO17718 Line: 1	S 21/09/12
503 ea	Part: D3403-5P BUSHING Job: 13396	Rev: D PO: PO17718 Line: 2	
DATE: 22/09/12			
CERTIFIED SIGNATURE:			
RECEIVER SIGNATURE: _____			
CERTIFICATE OF CONFORMANCE			
A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT ARE IN CONFORMANCE WITH THE REQUIREMENTS, SPECIFICATIONS, AND DRAWINGS REFERENCED IN THE ABOVE PURCHASE ORDER.			
I.S.O. 9001 : 2008 REGISTERED / MADE IN CANADA			